

အကြောင်းအရာ	စာမျက်နှာ	ဥပမာ (၂၈) DIFD, SUB [Omron PLC CPM1]	၃၈	ဥပမာ (၆၁) Constant Set Value [Omron PLC CJ1M-CPU22]	၇၃
How to read PLC program	၁	ဥပမာ (၂၉) @ADD [Omron PLC CPM1]	၄၀	Memory Area Structure of CPM1 and CPM1A	၇၄
Condition ပိုင်း၊ Execution ပိုင်း၊	၅	ဥပမာ (၃၀) @SUB [Omron PLC CPM1]	၄၁	Memory Area Structure of CPM2A and CPM2C	၇၅
ဥပမာ (၁)(၂) [Omron PLC CQM1]	၆	ဥပမာ (၃၁) JMP, JME (Jump, Jump End) [Omron PLC CPM1]	၄၂	Memory Area Structure of CQM1	၇၆
ဥပမာ (၃) KEEP [Omron PLC CPM1]	၈	ဥပမာ (၃၂)(၃၃)(၃၄) MOV (Move) [Omron PLC CPM1]	၄၃	CJ1M Specifications	၇၇
Omron PLC CPM1 ရဲ့ Memory map	၉	ဥပမာ (၃၅)(၃၆)(၃၇) @MOV [Omron PLC CPM1]	၄၆	CJ1M-CPU22 Specifications	၇၈
ဥပမာ (၄) Logic AND condition [Omron PLC CQM1]	၁၀	ဥပမာ (၃၈) XFER (Block Transfer) [Omron PLC CQM1]	၄၉	CJ1M-CPU22 Special memory bits	၇၉
ဥပမာ (၅) Logic OR condition [Omron PLC CQM1]	၁၁	ဥပမာ (၃၉)(၄၀) XFER (Block Transfer) [Omron PLC CPM1]	၅၀	Flags	၈၀
Omron PLC CQM1 ရဲ့ Memory map	၁၂	ဥပမာ (၄၁) @XFER [Omron PLC CPM1]	၅၂		
ဥပမာ (၆)(၇)(၈) Self-Holding Program [Omron PLC CPM1]	၁၃	ဥပမာ (၄၂) IL, ILC (Interlock, Interlock Clear) [Omron PLC CQM1]	၅၃		
ဥပမာ (၉) Logic Block [Omron PLC CQM1]	၁၆	ဥပမာ (၄၃) CMP (Compare) [Omron PLC CPM1]	၅၄		
ဥပမာ (၁၀)(၁၁)(၁၂) TIM [Omron PLC CQM1]	၁၇	ဥပမာ (၄၄) CMP (Compare) [Omron PLC CJ1M-CPU22]	၅၆		
ဥပမာ (၁၃) Lamp Flicker [Omron PLC CQM1]	၂၀	ဥပမာ (၄၅) Low Battery Bit [A402.04 in Omron PLC CJ1M-CPU22]	၅၇		
ဥပမာ (၁၄) OUT, TIM [Omron PLC CQM1]	၂၁	ဥပမာ (၄၆) P_First_Cycle_Task [A200.15 in Omron PLC CJ1M-CPU22]	၅၈		
ဥပမာ (၁၅) TIM (0.1sec timer) [Omron PLC CQM1]	၂၂	ဥပမာ (၄၇) Built-in Input Memory [2960.02 in Omron PLC CJ1M-CPU22]	၅၉		
ဥပမာ (၁၆) TIMH (0.01sec timer) [Omron PLC CPM1]	၂၄	ဥပမာ (၄၈) Condition Flag [CF102 in Omron PLC CJ1M-CPU22]	၆၀		
ဥပမာ (၁၇) CNT (Counter) [Omron PLC CQM1]	၂၅	ဥပမာ (၄၉) Holding Bits [HR Area in Omron PLC CJ1M-CPU22]	၆၁		
ဥပမာ (၁၈) CNTR (Reversable Counter) [Omron PLC CPM1]	၂၆	ဥပမာ (၅၀) >=, < [Omron PLC CJ1M-CPU22]	၆၂		
ဥပမာ (၁၉) CNTR (Reversable Counter) [Omron PLC CJ1M-CPU22]	၂၇	ဥပမာ (၅၁) DOWN [Omron PLC CJ1M-CPU22]	၆၃		
ဥပမာ (၂၀) KEEP [Omron PLC CQM1]	၂၈	ဥပမာ (၅၂) UP [Omron PLC CJ1M-CPU22]	၆၄		
ဥပမာ (၂၁) KEEP [Omron PLC CPM1]	၂၉	ဥပမာ (၅၃)(၅၄) Program Simplification [Omron PLC CJ1M-CPU22]	၆၅		
ဥပမာ (၂၂) SET, RSET (Set, Reset) [Omron PLC CPM1]	၃၀	ဥပမာ (၅၅) Reset Dominant Program [Omron PLC CJ1M-CPU22]	၆၇		
ဥပမာ (၂၃) DIFU (Differentiate Up) [Omron PLC CQM1]	၃၂	ဥပမာ (၅၆) Set Dominant Program [Omron PLC CJ1M-CPU22]	၆၈		
ဥပမာ (၂၄) DIFU (Differentiate Up) [Omron PLC CPM1]	၃၃	ဥပမာ (၅၇)(၅၈) Non-Dominant Program [Omron PLC CJ1M-CPU22]	၆၉		
ဥပမာ (၂၅)(၂၆) DIFD (Differentiate Down) [Omron PLC CPM1]	၃၄	ဥပမာ (၅၉) NOT, UP [Omron PLC CJ1M-CPU22]	၇၁		
ဥပမာ (၂၇) DIFU, ADD [Omron PLC CPM1]	၃၆	ဥပမာ (၆၀) Variable Set Value [Omron PLC CJ1M-CPU22]	၇၂		